SNOWMAN ORNAMENT

In this tutorial you will learn how to make the cutest Snowman Ornament using Creative Paradise, Inc. mold LF175.

Materials: Creative Paradise, Inc. mold LF175,

Powder sifter, Mosaic Nipper, Pipette, ZYP. COE96 frits were used in this tutorial: F1 Powdered Frits, F2 Fine Frits, F3 Medium Clear Frit, Clear glass rods/Clear sheet glass, Dichroic glass, Liquid fired gold (optional).



Use a powder sifter to fill the nose of the snowman with powdered Orange Opal frit.



Fill the eyes and mouth with powdered Black frit. Clean up any stray frit using an ear wax vacuum or soft brush. Be careful not to stir up the glass separator.



Always wear a mask when using powdered frits. Spray your CPI molds with ZYP glass separator before using.



Place a bit of powdered Mauve in the cheeks of the snowman.



Use a pipette or the to fill the lower area of the scarf and hat trim with fine Medium Blue frit.



Fill the fringe of the scarf and begin to fill the top of the hat with fine Hydrangea frit.



Begin to fill the scarf and hat trim with fine Cobalt Opal frit. Fill only as full as will stay inside the scarf area.



Fill the hat with fine Hydrangea frit.



Begin to fill the face with fine White frit. Fill only as full as will stay inside the face area.



Continue to fill the face with fine White and the scarf and hat with fine Hydrangea alternating from one to the other until the areas are filled with those frit colors.



Fill the arms and body with about 1/4" of fine White frit.



Back the entire snowman area of the cavity with medium grain White frit.



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Place rods and/or strips of clear glass (on edge) in the icicle portion of the mold cavity.



Fill the entire cavity with medium grain Clear frit until the mold is holding 76 grams of frit. Fire the mold using the schedule found in Table 1.

Table 1			
Segment	Rate	Temp	Hold
1	300	1150	45
2	150	1370	20
3	400	1455	10
4	9999	950	60
5	100	800	5

\*Before you fire in your kiln please click here to read our important firing notes.



If desired a gold pen can be used to apply liquid fired gold to enhance the Snowman's features. The liquid fired gold then needs to be matured in a second firing. To mature the gold without effecting the shape of the Snowman fire at 400 degrees Fahrenheit per hour to 1200 degrees Fahrenheit and hold for 5 minutes then go as fast as possible to 950 degrees Fahrenheit and hold for an hour.

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