

ICICLE ANGEL ORNAMENT

In this tutorial you will learn how to make a delicate Angel ornament using the Creative Paradise, Inc. [Mold LF174](#).



Creative Paradise Inc.

Materials: Creative Paradise, Inc. mold LF174, Powder sifter, Mosaic Nipper, Pipette, ZYP. F1 Powdered Frits, F2 Fine Frits, F3 Medium Clear frit, Clear glass rods/ Clear sheet glass, Dichroic glass, Liquid fired gold (optional).



Use a small powder applicator or pipette to fill the Angels face and hands with F1 Champagne Opal.

Always wear a mask when using powdered frits. Spray your CPI molds with ZYP glass separator before using.



Use a sifter to place some F1 Turns Pink in the star, hair, wing tips and edge of sleeve followed by a dusting of F1 Pale Purple on the wings and body of Angel.



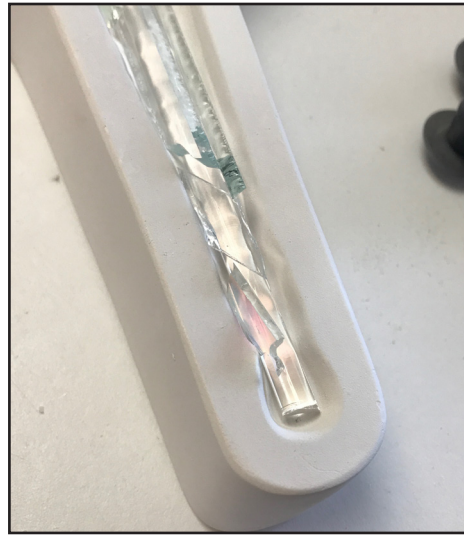
Fill the Angel portion of the cavity with F2 White frit.



Fill the icicle portion of the cavity with a clear rod cut to size and/or thin strips of clear sheet glass.



Fill the icicle cavity up with the rod and/or sheet glass. This will help the icicle part of the project to have fewer Champagne bubbles (than if you had used only frit).



If desired add thin slivers of Clear Dichroic glass amongst the sheet glass. This will add a shiny glimmer to the icicle once fired.



Cover the cavity with F3 Medium Clear frit until the mold holds a total of 72 grams of glass.



Gently sweep the frit away from the post with a paint brush or similar tool to prevent burrs. Fire the mold using the schedule found in table 1.



If desired a gold pen can be used to apply liquid fired gold to enhance the Angels features. The Liquid Fired Gold then needs to be matured in a second firing. To mature the gold without effecting the shape of the Angel fire at 400 degrees Fahrenheit per hour to 1200 degrees Fahrenheit and hold for 5 minutes the go as fast as possible to 950 degrees Fahrenheit and hold for an hour.



Segment	Rate	Temp	Hold
1	300	1150	45
2	150	1370	20
3	400	1455	10
4	9999	950	60
5	100	800	5

www.creativeparadiseglass.com

[*Before you fire in your kiln please click here to read our important firing notes.](#)

Creative Paradise Inc. ★